






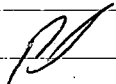


Work Order ID 64928




Monday, January 03, 2011 2:16:07 PM

Page 1

Item ID:	D3166-3	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Basket Hoop					
Start Date:	1/3/2011	Start Qty:	6.00		Cust Item ID:	
Required Date:	1/10/2011	Req'd Qty:	6.00		Customer:	

Reference:

Approvals:	Process Plan:		Date:	11-01-3	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3166	Rev A1								
100		0.00							
									
Large Fab	Memo	0.00							
Large Fab	Cut 3/4" x 3/4" square tubing 120.00" long.								
110		0.00							
									
CNC Bend 1	Memo	0.00							
CNC Delta 100 Bender	Form D3166-3 Basket Hoop as per Dwg D3166 using Bending program 350 BASL, and Folio FT005								
120	QC6- Inspect dimensions to drawing	0.00							
									
QC	Memo	0.00							
Quality Control									

6 0 2E 11/01/03

6 0 2E 11/01/03






6 11/01/04



(X6)



Work Order ID 64928

Monday, January 03, 2011 2:16:07 PM

Page 2

Item ID:	D3166-3	Accept		Setup	Start	
Revision ID:						
Item Name:	Basket Hoop				Stop	
Start Date:	1/3/2011	Start Qty: 6.00		Cust Item ID:		
Required Date:	1/10/2011	Req'd Qty: 6.00		Customer:		
Reference:						

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  Packaging Packaging	Identify as per dwg & Stock Location: _____ <i>Basket cell</i> Memo	0.00 0.00							<i>11/01/06 36x</i>
140  QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							<i>11/01/07</i> <i>MF</i> <i>11-01-06</i>

Picklist Print

Monday, January 03, 2011 2:16:10 PM

Page 1

Work Order ID: 64928



Parent Item: D3166-3



Parent Item Name: Basket Hoop

Start Date: 1/3/2011

Required Date: 1/10/2011

Start Qty: 6.00

Required Qty: 6.00

Comments:

IPP A 02.08.23 New issue KJ

IPP Rev:B 09-01-23 as per DEO D3166-A2 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TS0.750W.065		Purchased	No			100	f	764.9260	10	63.15789			

304 SQ Tube .75x.75x.065W

Location

Loc Qty

Loc Code

MAT

764.926

112398

0

116267

764.926

63.1579

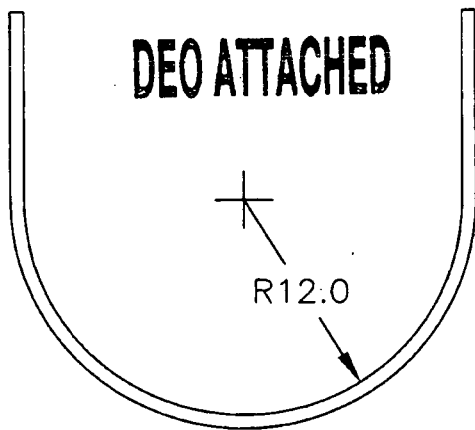
BE 1/6/03



DESIGN <i>#</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D3166	REV. A SHEET 1 OF 1
DATE 02.07.10		TITLE BASKET HOOP	SCALE NTS
A	02.07.10	NEW ISSUE	
A1	<i>#</i> <i>CP</i> 04.04.08	38+/-1 WAS 36.0	

RELEASED
02.08.06 *#*

DEO ATTACHED



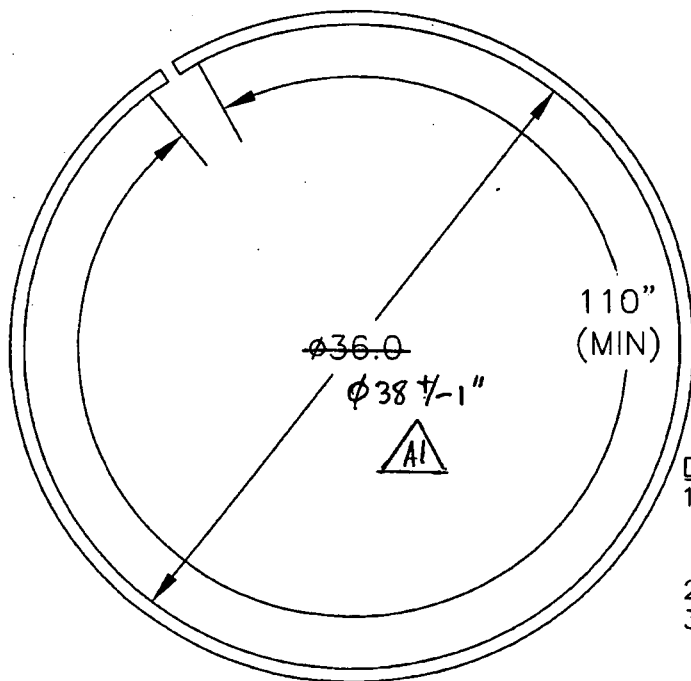
10.6 (REF, NEED 8.0 MIN)

D3166-1 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 60.00" LONG
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *64928*

BA 11-01-3



D3166-3 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 120.00" LONG
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED

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DRAWING NO. D3166	TITLE BASKET HOOP	REV A1	DART AEROSPACE LTD ENGINEERING ORDER		D.E.O. NO. D3166-A-2	SHEET NO. 1 OF 1	SCALE NTS
DRAWN AJS	CHECKED <i>[Signature]</i>	MFG. APPR. <i>[Signature]</i>	APPROVED <i>[Signature]</i>		DE APPR. <i>[Signature]</i>		
DATE 08.12.11	DATE 08.12.15	DATE 08/12/15	DATE 08/12/16		DATE 08.12.16		

1) MODIFY MATERIAL NOTE FOR D3166-1 AS SHOWN:

IS:

1) MATERIAL: AISI 304/316 SS, 3/4 X 3/4 X 0.065 WALL SQUARE TUBING,
60.00" LONG
REF. DART SPEC M304TS0.750W.065

WAS:

1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 60.00" LONG
(REF DART SPEC. M304TS0.750W.063)

also 64928

2) MODIFY MATERIAL NOTE FOR D3166-3 AS SHOWN:

IS:

1) MATERIAL: AISI 304/316 SS, 3/4 X 3/4 X 0.065 WALL SQUARE TUBING,
120.00" LONG
REF. DART SPEC M304TS0.750W.065

WAS:

1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 120.00" LONG
(REF DART SPEC. M304TS0.750W.063)

RELEASED
08/12/16 *[Signature]*

REASON: SEE PAR 08-005

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